

CrazyDrill SST-Inox IK 12 x d

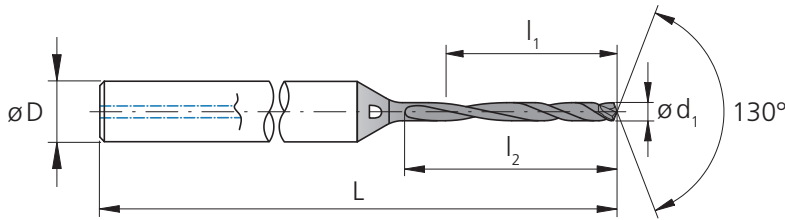
Carbide



Z2



eXedur RIP



P	N	S ₃
M	S ₁	H ₁
K	S ₂	H ₂

RECOMMENDATION FOR USE

- Excellent
- Good
- Acceptable
- ⊗ Not recommended

from stock	Item number	d ₁ k5 [mm]	d ₁ k5 [inch]	I ₁ [mm]	I ₁ [inch]	I ₂ [mm]	D (h6) [mm]	L [mm]	L [inch]
■	2.CD.120030.IK	0.30	.012	3.6	.142	4.1	3	38	1.50
■	2.CD.120035.IK	0.35	.014	4.2	.165	4.8	3	38	1.50
■	2.CD.120040.IK	0.40	.016	4.8	.189	5.5	3	38	1.50
■	2.CD.120045.IK	0.45	.018	5.4	.213	6.2	3	42	1.65
■	2.CD.120050.IK	0.50	.020	6.0	.236	6.9	3	42	1.65
■	2.CD.120055.IK	0.55	.022	6.6	.260	7.6	3	42	1.65
■	2.CD.120060.IK	0.60	.024	7.2	.283	8.3	3	42	1.65
■	2.CD.120065.IK	0.65	.026	7.8	.307	9.0	3	45	1.77
■	2.CD.120070.IK	0.70	.028	8.4	.331	9.7	3	45	1.77
■	2.CD.120075.IK	0.75	.030	9.0	.354	10.4	3	45	1.77
■	2.CD.120080.IK	0.80	.031	9.6	.378	11.0	3	45	1.77
■	2.CD.120085.IK	0.85	.033	10.2	.402	11.7	3	45	1.77
■	2.CD.120090.IK	0.90	.035	10.8	.425	12.4	3	45	1.77
■	2.CD.120095.IK	0.95	.037	11.4	.449	13.1	3	48	1.89
■	2.CD.120100.IK	1.00	.039	12.0	.472	13.8	3	48	1.89
■	2.CD.120105.IK	1.05	.041	12.6	.496	14.5	3	48	1.89
■	2.CD.120110.IK	1.10	.043	13.2	.520	15.2	3	48	1.89
■	2.CD.120115.IK	1.15	.045	13.8	.543	15.9	3	48	1.89
■	2.CD.120120.IK	1.20	.047	14.4	.567	16.6	3	48	1.89
■	2.CD.120125.IK	1.25	.049	15.0	.591	17.3	4	55	2.17
■	2.CD.120130.IK	1.30	.051	15.6	.614	17.9	4	55	2.17
■	2.CD.120135.IK	1.35	.053	16.2	.638	18.6	4	55	2.17
■	2.CD.120140.IK	1.40	.055	16.8	.661	19.3	4	55	2.17
■	2.CD.120145.IK	1.45	.057	17.4	.685	20.0	4	55	2.17
■	2.CD.120150.IK	1.50	.059	18.0	.709	20.7	4	55	2.17
■	2.CD.120155.IK	1.55	.061	18.6	.732	21.4	4	58	2.28
■	2.CD.120160.IK	1.60	.063	19.2	.756	22.1	4	58	2.28
■	2.CD.120165.IK	1.65	.065	19.8	.780	22.8	4	58	2.28
■	2.CD.120170.IK	1.70	.067	20.4	.803	23.5	4	58	2.28
■	2.CD.120175.IK	1.75	.069	21.0	.827	24.2	4	58	2.28
■	2.CD.120180.IK	1.80	.071	21.6	.850	24.8	4	58	2.28
■	2.CD.120185.IK	1.85	.073	22.2	.874	25.5	4	60	2.36
■	2.CD.120190.IK	1.90	.075	22.8	.898	26.2	4	60	2.36
■	2.CD.120195.IK	1.95	.077	23.4	.921	26.9	4	60	2.36
■	2.CD.120200.IK	2.00	.079	24.0	.945	27.6	4	60	2.36

Complementary products

- CrazyDrill Twicenter
- CrazyDrill Pilot SST-Inox
- CrazyDrill Crosspilot

Tolerance type	Ø d ≤ 3 mm (.118")		3 mm (.118") < Ø d ≤ 6 mm (.236")	
	h6	-0.006 / +0	-.00024 / +0	-0.008 / +0
k5	+0.004 / +0	+.00016 / +0	+0.006 / +0.001	+.00024 / +.00004

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