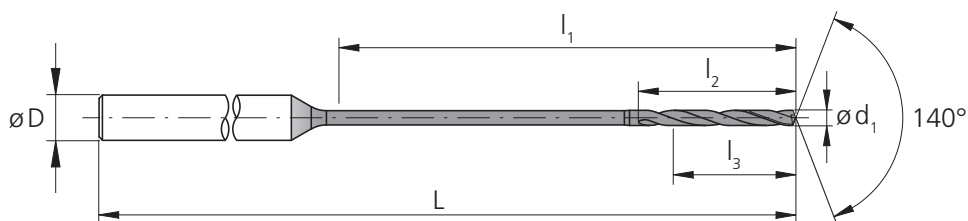


CrazyDrill Flex Steel 30 x d - coated

Carbide



Z2



| | | |
|---|----------------|----------------|
| P | N | S ₃ |
| M | S ₁ | H ₁ |
| K | S ₂ | H ₂ |

RECOMMENDATION FOR USE

- Excellent
- ◐ Good
- Acceptable
- ⊗ Not recommended

| ■ from stock Δ upon request | Item number | d_1 | d_1 | l_1 | l_1 | l_2 | l_3 | D | L | L |
|--------------------------------|---------------|------------------------------|----------------------------------|-------|--------|-------|-------|------|------|------|
| | | -0.003 -0.006 [mm] | -0.0012 -0.0024 [inch] | [mm] | [inch] | [mm] | [mm] | [mm] | [mm] | [mm] |
| ■ | 2.CFS.30020.1 | 0.20 | .008 | 6.0 | .236 | 2.1 | 1.6 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30021.1 | 0.21 | .008 | 6.3 | .248 | 2.2 | 1.7 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30022.1 | 0.22 | .009 | 6.6 | .260 | 2.3 | 1.8 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30023.1 | 0.23 | .009 | 6.9 | .272 | 2.4 | 1.8 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30024.1 | 0.24 | .009 | 7.2 | .283 | 2.5 | 1.9 | 3 | 45 | 1.77 |
| ■ | 2.CFS.30025.1 | 0.25 | .010 | 7.5 | .295 | 2.6 | 2.0 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30026.1 | 0.26 | .010 | 7.8 | .307 | 2.7 | 2.1 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30027.1 | 0.27 | .011 | 8.1 | .319 | 2.8 | 2.2 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30028.1 | 0.28 | .011 | 8.4 | .331 | 2.9 | 2.2 | 3 | 45 | 1.77 |
| Δ | 2.CFS.30029.1 | 0.29 | .011 | 8.7 | .343 | 3.0 | 2.3 | 3 | 45 | 1.77 |
| ■ | 2.CFS.30030.1 | 0.30 | .012 | 9.0 | .354 | 3.1 | 2.4 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30031.1 | 0.31 | .012 | 9.3 | .366 | 3.2 | 2.5 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30032.1 | 0.32 | .013 | 9.6 | .378 | 3.3 | 2.6 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30033.1 | 0.33 | .013 | 9.9 | .390 | 3.4 | 2.6 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30034.1 | 0.34 | .013 | 10.2 | .402 | 3.5 | 2.7 | 3 | 50 | 1.97 |
| ■ | 2.CFS.30035.1 | 0.35 | .014 | 10.5 | .413 | 3.7 | 2.8 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30036.1 | 0.36 | .014 | 10.8 | .425 | 3.8 | 2.9 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30037.1 | 0.37 | .015 | 11.1 | .437 | 3.9 | 3.0 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30038.1 | 0.38 | .015 | 11.4 | .449 | 4.0 | 3.0 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30039.1 | 0.39 | .015 | 11.7 | .461 | 4.1 | 3.1 | 3 | 50 | 1.97 |
| ■ | 2.CFS.30040.1 | 0.40 | .016 | 12.0 | .472 | 4.2 | 3.2 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30041.1 | 0.41 | .016 | 12.3 | .484 | 4.3 | 3.3 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30042.1 | 0.42 | .017 | 12.6 | .496 | 4.4 | 3.4 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30043.1 | 0.43 | .017 | 12.9 | .508 | 4.5 | 3.4 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30044.1 | 0.44 | .017 | 13.2 | .520 | 4.6 | 3.5 | 3 | 50 | 1.97 |
| ■ | 2.CFS.30045.1 | 0.45 | .018 | 13.5 | .531 | 4.7 | 3.6 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30046.1 | 0.46 | .018 | 13.8 | .543 | 4.8 | 3.7 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30047.1 | 0.47 | .019 | 14.1 | .555 | 4.9 | 3.8 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30048.1 | 0.48 | .019 | 14.4 | .567 | 5.0 | 3.8 | 3 | 50 | 1.97 |
| Δ | 2.CFS.30049.1 | 0.49 | .019 | 14.7 | .579 | 5.1 | 3.9 | 3 | 50 | 1.97 |
| ■ | 2.CFS.30050.1 | 0.50 | .020 | 15.0 | .591 | 5.2 | 4.0 | 3 | 53 | 2.09 |
| Δ | 2.CFS.30051.1 | 0.51 | .020 | 15.3 | .602 | 5.3 | 4.1 | 3 | 53 | 2.09 |
| Δ | 2.CFS.30052.1 | 0.52 | .020 | 15.6 | .614 | 5.4 | 4.2 | 3 | 53 | 2.09 |

- Article in stock.
- Δ Delivery term upon request, minimum purchase order quantity 5 pcs.

Complementary products
CrazyDrill Flexpilot Steel
CrazyDrill Crosspilot

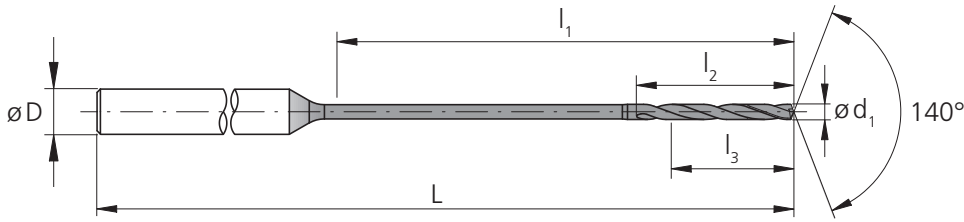
| Tolerance type | Ø d ≤ 3 mm (.118") | |
|----------------|--------------------|---------------|
| h6 | -0.006 / +0 | -0.00024 / +0 |

CrazyDrill Flex Steel 30 x d - coated

Carbide



Z2



| | | |
|---|----------------|----------------|
| P | N | S ₃ |
| M | S ₁ | H ₁ |
| K | S ₂ | H ₂ |

RECOMMENDATION FOR USE

- Excellent
- ◐ Good
- Acceptable
- ⊗ Not recommended

| ■ from stock △ upon request | Item number | d_1 | d_1 | l_1 | l_1 | l_2 | l_3 | D | L | L |
|--------------------------------|---------------|--|--|-------|--------|-------|-------|--------------|------|--------|
| | | $\begin{matrix} -0.003 \\ -0.006 \end{matrix}$ [mm] | $\begin{matrix} -0.0012 \\ -0.0024 \end{matrix}$ [inch] | [mm] | [inch] | [mm] | [mm] | (h6) [mm] | [mm] | [inch] |
| △ | 2.CFS.30053.1 | 0.53 | .021 | 15.9 | .626 | 5.5 | 4.2 | 3 | 53 | 2.09 |
| △ | 2.CFS.30054.1 | 0.54 | .021 | 16.2 | .638 | 5.6 | 4.3 | 3 | 53 | 2.09 |
| ■ | 2.CFS.30055.1 | 0.55 | .022 | 16.5 | .650 | 5.8 | 4.4 | 3 | 53 | 2.09 |
| △ | 2.CFS.30056.1 | 0.56 | .022 | 16.8 | .661 | 5.9 | 4.5 | 3 | 53 | 2.09 |
| △ | 2.CFS.30057.1 | 0.57 | .022 | 17.1 | .673 | 6.0 | 4.6 | 3 | 53 | 2.09 |
| △ | 2.CFS.30058.1 | 0.58 | .023 | 17.4 | .685 | 6.1 | 4.6 | 3 | 53 | 2.09 |
| △ | 2.CFS.30059.1 | 0.59 | .023 | 17.7 | .697 | 6.2 | 4.7 | 3 | 53 | 2.09 |
| ■ | 2.CFS.30060.1 | 0.60 | .024 | 18.0 | .709 | 6.3 | 4.8 | 3 | 53 | 2.09 |
| △ | 2.CFS.30061.1 | 0.61 | .024 | 18.3 | .720 | 6.4 | 4.9 | 3 | 53 | 2.09 |
| △ | 2.CFS.30062.1 | 0.62 | .024 | 18.6 | .732 | 6.5 | 5.0 | 3 | 53 | 2.09 |
| △ | 2.CFS.30063.1 | 0.63 | .025 | 18.9 | .744 | 6.6 | 5.0 | 3 | 53 | 2.09 |
| △ | 2.CFS.30064.1 | 0.64 | .025 | 19.2 | .756 | 6.7 | 5.1 | 3 | 53 | 2.09 |
| ■ | 2.CFS.30065.1 | 0.65 | .026 | 19.5 | .768 | 6.8 | 5.2 | 3 | 53 | 2.09 |
| △ | 2.CFS.30066.1 | 0.66 | .026 | 19.8 | .780 | 6.9 | 5.3 | 3 | 53 | 2.09 |
| △ | 2.CFS.30067.1 | 0.67 | .026 | 20.1 | .791 | 7.0 | 5.4 | 3 | 53 | 2.09 |
| △ | 2.CFS.30068.1 | 0.68 | .027 | 20.4 | .803 | 7.1 | 5.4 | 3 | 53 | 2.09 |
| △ | 2.CFS.30069.1 | 0.69 | .027 | 20.7 | .815 | 7.2 | 5.5 | 3 | 53 | 2.09 |
| ■ | 2.CFS.30070.1 | 0.70 | .028 | 21.0 | .827 | 7.3 | 5.6 | 3 | 60 | 2.36 |
| △ | 2.CFS.30071.1 | 0.71 | .028 | 21.3 | .839 | 7.4 | 5.7 | 3 | 60 | 2.36 |
| △ | 2.CFS.30072.1 | 0.72 | .028 | 21.6 | .850 | 7.5 | 5.8 | 3 | 60 | 2.36 |
| △ | 2.CFS.30073.1 | 0.73 | .029 | 21.9 | .862 | 7.6 | 5.8 | 3 | 60 | 2.36 |
| △ | 2.CFS.30074.1 | 0.74 | .029 | 22.2 | .874 | 7.7 | 5.9 | 3 | 60 | 2.36 |
| ■ | 2.CFS.30075.1 | 0.75 | .030 | 22.5 | .886 | 7.9 | 6.0 | 3 | 60 | 2.36 |
| △ | 2.CFS.30076.1 | 0.76 | .030 | 22.8 | .898 | 8.0 | 6.1 | 3 | 60 | 2.36 |
| △ | 2.CFS.30077.1 | 0.77 | .030 | 23.1 | .909 | 8.1 | 6.2 | 3 | 60 | 2.36 |
| △ | 2.CFS.30078.1 | 0.78 | .031 | 23.4 | .921 | 8.2 | 6.2 | 3 | 60 | 2.36 |
| △ | 2.CFS.30079.1 | 0.79 | .031 | 23.7 | .933 | 8.3 | 6.3 | 3 | 60 | 2.36 |
| ■ | 2.CFS.30080.1 | 0.80 | .031 | 24.0 | .945 | 8.4 | 6.4 | 3 | 60 | 2.36 |
| △ | 2.CFS.30081.1 | 0.81 | .032 | 24.3 | .957 | 8.5 | 6.5 | 3 | 60 | 2.36 |
| △ | 2.CFS.30082.1 | 0.82 | .032 | 24.6 | .969 | 8.6 | 6.6 | 3 | 60 | 2.36 |
| △ | 2.CFS.30083.1 | 0.83 | .033 | 24.9 | .980 | 8.7 | 6.6 | 3 | 60 | 2.36 |
| △ | 2.CFS.30084.1 | 0.84 | .033 | 25.2 | .992 | 8.8 | 6.7 | 3 | 60 | 2.36 |
| ■ | 2.CFS.30085.1 | 0.85 | .033 | 25.5 | 1.00 | 8.9 | 6.8 | 3 | 64 | 2.52 |
| △ | 2.CFS.30086.1 | 0.86 | .034 | 25.8 | 1.02 | 9.0 | 6.9 | 3 | 64 | 2.52 |

- Article in stock.
- △ Delivery term upon request, minimum purchase order quantity 5 pcs.

Complementary products
CrazyDrill Flexpilot Steel
CrazyDrill Crosspilot

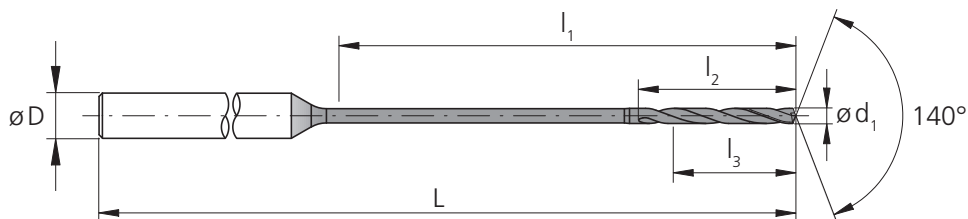
| Tolerance type | Ø d ≤ 3 mm (.118") | |
|----------------|--------------------|--------------|
| h6 | -0.006 / +0 | -0.0024 / +0 |

CrazyDrill Flex Steel 30 x d - coated

Carbide



Z2



| | | |
|---|----------------|----------------|
| P | N | S ₃ |
| M | S ₁ | H ₁ |
| K | S ₂ | H ₂ |

RECOMMENDATION FOR USE

- Excellent
- ◐ Good
- Acceptable
- ⊗ Not recommended

| ■ from stock △ upon request | Item number | d_1 | d_1 | l_1 | l_1 | l_2 | l_3 | D | L | L |
|--------------------------------|---------------|------------------------------|----------------------------------|-------|--------|-------|-------|--------------|------|--------|
| | | -0.003 -0.006 [mm] | -0.0012 -0.0024 [inch] | [mm] | [inch] | [mm] | [mm] | (h6) [mm] | [mm] | [inch] |
| △ | 2.CFS.30087.1 | 0.87 | .034 | 26.1 | 1.03 | 9.1 | 7.0 | 3 | 64 | 2.52 |
| △ | 2.CFS.30088.1 | 0.88 | .035 | 26.4 | 1.04 | 9.2 | 7.0 | 3 | 64 | 2.52 |
| △ | 2.CFS.30089.1 | 0.89 | .035 | 26.7 | 1.05 | 9.3 | 7.1 | 3 | 64 | 2.52 |
| ■ | 2.CFS.30090.1 | 0.90 | .035 | 27.0 | 1.06 | 9.4 | 7.2 | 3 | 64 | 2.52 |
| △ | 2.CFS.30091.1 | 0.91 | .036 | 27.3 | 1.07 | 9.5 | 7.3 | 3 | 64 | 2.52 |
| △ | 2.CFS.30092.1 | 0.92 | .036 | 27.6 | 1.09 | 9.6 | 7.4 | 3 | 64 | 2.52 |
| △ | 2.CFS.30093.1 | 0.93 | .037 | 27.9 | 1.10 | 9.7 | 7.4 | 3 | 64 | 2.52 |
| △ | 2.CFS.30094.1 | 0.94 | .037 | 28.2 | 1.11 | 9.8 | 7.5 | 3 | 64 | 2.52 |
| ■ | 2.CFS.30095.1 | 0.95 | .037 | 28.5 | 1.12 | 10.0 | 7.6 | 3 | 64 | 2.52 |
| △ | 2.CFS.30096.1 | 0.96 | .038 | 28.8 | 1.13 | 10.1 | 7.7 | 3 | 64 | 2.52 |
| △ | 2.CFS.30097.1 | 0.97 | .038 | 29.1 | 1.15 | 10.2 | 7.8 | 3 | 64 | 2.52 |
| △ | 2.CFS.30098.1 | 0.98 | .039 | 29.4 | 1.16 | 10.3 | 7.8 | 3 | 64 | 2.52 |
| △ | 2.CFS.30099.1 | 0.99 | .039 | 29.7 | 1.17 | 10.4 | 7.9 | 3 | 64 | 2.52 |
| ■ | 2.CFS.30100.1 | 1.00 | .039 | 30.0 | 1.18 | 10.5 | 8.0 | 3 | 70 | 2.76 |
| △ | 2.CFS.30101.1 | 1.01 | .040 | 30.3 | 1.19 | 10.6 | 8.1 | 3 | 70 | 2.76 |
| △ | 2.CFS.30102.1 | 1.02 | .040 | 30.6 | 1.20 | 10.7 | 8.2 | 3 | 70 | 2.76 |
| △ | 2.CFS.30103.1 | 1.03 | .041 | 30.9 | 1.22 | 10.8 | 8.2 | 3 | 70 | 2.76 |
| △ | 2.CFS.30104.1 | 1.04 | .041 | 31.2 | 1.23 | 10.9 | 8.3 | 3 | 70 | 2.76 |
| ■ | 2.CFS.30105.1 | 1.05 | .041 | 31.5 | 1.24 | 11.0 | 8.4 | 3 | 70 | 2.76 |
| △ | 2.CFS.30106.1 | 1.06 | .042 | 31.8 | 1.25 | 11.1 | 8.5 | 3 | 70 | 2.76 |
| △ | 2.CFS.30107.1 | 1.07 | .042 | 32.1 | 1.26 | 11.2 | 8.6 | 3 | 70 | 2.76 |
| △ | 2.CFS.30108.1 | 1.08 | .043 | 32.4 | 1.28 | 11.3 | 8.6 | 3 | 70 | 2.76 |
| △ | 2.CFS.30109.1 | 1.09 | .043 | 32.7 | 1.29 | 11.4 | 8.7 | 3 | 70 | 2.76 |
| ■ | 2.CFS.30110.1 | 1.10 | .043 | 33.0 | 1.30 | 11.5 | 8.8 | 3 | 70 | 2.76 |
| △ | 2.CFS.30111.1 | 1.11 | .044 | 33.3 | 1.31 | 11.6 | 8.9 | 3 | 70 | 2.76 |
| △ | 2.CFS.30112.1 | 1.12 | .044 | 33.6 | 1.32 | 11.7 | 9.0 | 3 | 70 | 2.76 |
| △ | 2.CFS.30113.1 | 1.13 | .044 | 33.9 | 1.33 | 11.8 | 9.0 | 3 | 70 | 2.76 |
| △ | 2.CFS.30114.1 | 1.14 | .045 | 34.2 | 1.35 | 11.9 | 9.1 | 3 | 70 | 2.76 |
| ■ | 2.CFS.30115.1 | 1.15 | .045 | 34.5 | 1.36 | 12.1 | 9.2 | 3 | 70 | 2.76 |
| △ | 2.CFS.30116.1 | 1.16 | .046 | 34.8 | 1.37 | 12.2 | 9.3 | 3 | 70 | 2.76 |
| △ | 2.CFS.30117.1 | 1.17 | .046 | 35.1 | 1.38 | 12.3 | 9.4 | 3 | 70 | 2.76 |
| △ | 2.CFS.30118.1 | 1.18 | .046 | 35.4 | 1.39 | 12.4 | 9.4 | 3 | 70 | 2.76 |
| △ | 2.CFS.30119.1 | 1.19 | .047 | 35.7 | 1.41 | 12.5 | 9.5 | 3 | 70 | 2.76 |
| ■ | 2.CFS.30120.1 | 1.20 | .047 | 36.0 | 1.42 | 12.6 | 9.6 | 3 | 70 | 2.76 |

- Article in stock.
- △ Delivery term upon request, minimum purchase order quantity 5 pcs.

Complementary products

- CrazyDrill Flexpilot Steel
- CrazyDrill Crosspilot

| Tolerance type | Ø d ≤ 3 mm (.118") | |
|----------------|--------------------|--------------|
| h6 | -0.006 / +0 | -0.0024 / +0 |

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Fax. +86 21 2076 5562